



Unitised wheels

Universal use

+ Enhanced safety

Compact wheels offer a higher safety standard compared to other tools.

+ High economic efficiency

Cool grinding and low clogging of the wheel result in a long lifetime for the product.



+ Versatile

This product is extremely versatile and can be used for deburring, removal of scratches, fading, glazing, finishing and machining of welding seams.

The assortment of unitised wheels ranges from abrasive, rigid deburring tools to tools for a soft, perfect surface finish. The softer specification does not alter the surface geometry

of the workpiece in any way. Application areas are primarily the deburring, cleaning, fading, finishing and machining of welding seams. Its long lifetime gives it the edge over

conventional tools. Material can be easily machined and structured using unitised wheels.





Unitised wheels Universal use



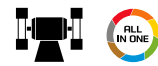
	Shape	Type no.	Dimension	Design	Max. RPM	Rec. speed	VE
		1UW					
		34190233	152x6x12.7	2 A MEDIUM	5 000	3 000	8
		34190235	152x6x12.7	2 C FINE	5 000	3 000	8
		34190236	152x6x12.7	3 C FINE	5 000	3 000	8
		34190237	152x6x12.7	6 A MEDIUM	7 500	4 500	8
		34190238	152x6x12.7	6 C FINE	7 500	4 500	8
		34190239	152x6x12.7	8 A COARSE	7 500	4 500	8
		34190280	152x13x12.7	2 A MEDIUM	5 000	3 000	4
		34190291	152x13x12.7	2 C FINE	5 000	3 000	4
		34190292	152x13x12.7	3 C FINE	5 000	3 000	4
		34190293	152x13x12.7	6 A MEDIUM	7 500	4 500	4
		34190294	152x13x12.7	6 C FINE	7 500	4 500	4
		34190295	152x13x12.7	8 A COARSE	7 500	4 500	4

Items with grey lettering are only available on request.





	Shape	Type no.	Dimension	Design	Max. RPM	Rec. speed	VE	
		1UW	34190297	152x25x12.7	2 A MEDIUM	5 000	3 000	2
		34190298	152x25x12.7	2 C FINE	5 000	3 000	2	
		34190299	152x25x12.7	3 C FINE	5 000	3 000	2	
		34190301	152x25x12.7	6 A MEDIUM	7 500	4 500	2	
		34190302	152x25x12.7	6 C FINE	7 500	4 500	2	
		34190303	152x25x12.7	8 A COARSE	7 500	4 500	2	
		34190304	152x25x25.4	2 A MEDIUM	5 000	3 000	2	
		34190305	152x25x25.4	2 C FINE	5 000	3 000	2	
		34190306	152x25x25.4	3 C FINE	5 000	3 000	2	
		34190308	152x25x25.4	6 A MEDIUM	7 500	4 500	2	
		34190309	152x25x25.4	6 C FINE	7 500	4 500	2	
		34190310	152x25x25.4	8 A COARSE	7 500	4 500	2	


Convolute wheels
 Universal use



Convolute DB compact wheels are primarily used as deburring wheels for lasered and stamped workpieces. The surface geometry is not altered during machining and the edges are not chamfered. However, at the same time the burr is completely removed.

This product is mainly used on floorstand grinders or polishing machines. The machining of surfaces can deliver a very fine finish.

	Shape	Type no.	Dimension	Design	Max. RPM	Rec. speed	VE	
		1CW	34200286	152x13x25.4	7 C FINE	6 000	3 600	4
		34200287	152x13x25.4	8 A MEDIUM	6 000	3 600	4	
		34200379	152x13x25.4	8 C FINE	6 000	3 600	4	
		34200380	152x13x25.4	9 C FINE	6 000	3 600	4	
		34200559	152x25x25.4	7 C FINE	6 000	3 600	2	
		34200611	152x25x25.4	8 A MEDIUM	6 000	3 600	2	
		34200612	152x25x25.4	8 C FINE	6 000	3 600	2	
		34200614	152x25x25.4	9 C FINE	6 000	3 600	2	
		34200616	203x13x76.2	7 C FINE	4 500	2 700	4	
		34200618	203x13x76.2	8 A MEDIUM	4 500	2 700	4	
		34200619	203x13x76.2	8 C FINE	4 500	2 700	4	
		34200620	203x13x76.2	9 C FINE	4 500	2 700	4	
		34200621	203x25x76.2	7 C FINE	4 500	2 700	2	
		34200622	203x25x76.2	8 A MEDIUM	4 500	2 700	2	
		34200623	203x25x76.2	8 C FINE	4 500	2 700	2	
		34200624	203x25x76.2	9 C FINE	4 500	2 700	2	
		34200626	203x50x76.2	7 C FINE	4 500	2 700	1	
		34200627	203x50x76.2	8 A MEDIUM	4 500	2 700	1	
		34200628	203x50x76.2	8 C FINE	4 500	2 700	1	
		34200630	203x50x76.2	9 C FINE	4 500	2 700	1	

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MMF convolute wheels
Universal use



This MMF product is mainly used on floorstand grinders or polishing machines. The machining of surfaces can deliver a very fine finish. The surface geometry is not altered during machining and the edges are

not chamfered. However, at the same time the burr is completely removed.


	Shape	Type no.	Dimension	Design	Max. RPM	Rec. speed	VE
		1CW					
		34244220	125x20x32	7 C FINE	7 200	4 300	1
		34244232	125x20x32	9 C FINE	7 200	4 300	1
		34244233	150x20x32	7 C FINE	6 000	3 600	1
		34244235	150x20x32	9 C FINE	6 000	3 600	1
		34257324	152x25x25.4	7 C FINE	6 000	3 600	1
		34257327	152x25x25.4	9 C FINE	6 000	3 600	1
		34200686	152x25x25.4	2 C COARSE	6 000	3 600	2
		34200687	152x25x25.4	2 C MEDIUM	6 000	3 600	2
		34200688	152x25x25.4	5 A MEDIUM	6 000	3 600	2
		34200689	152x50x25.4	2 C COARSE	6 000	3 600	1
		34200690	152x50x25.4	2 C MEDIUM	6 000	3 600	1
		34200712	152x50x25.4	5 A MEDIUM	6 000	3 600	1
		34200714	203x25x76.2	2 C COARSE	4 500	2 700	2
		34200716	203x25x76.2	2 C MEDIUM	4 500	2 700	2
		34200718	203x25x76.2	5 A MEDIUM	4 500	2 700	2
		34257328	203x25x76.2	7 C FINE	4 500	2 700	1
		34257331	203x25x76.2	9 C FINE	4 500	2'700	1
		34200719	203x50x76.2	2 C COARSE	4 500	2 700	1
		34200720	203x50x76.2	2 C MEDIUM	4 500	2 700	1
34200721	203x50x76.2	5 A MEDIUM	4 500	2 700	1		



Accessory set
For convolute wheels



This accessory set contains two aluminium flanges for use with convolute wheels.

	Type no.	Dimension	VE
	34214174	76.2 FLANGE	1

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Coated abrasives